SPRING/SUMMER 2022



# FOOTWEAR FOR THE OUTDOORS

Designed, developed and tested in Scandinavia





# GATEWAYI® FOOTWEAR FOR THE OUTDOORS

The Gatewayl® brand name is inspired from honouring
the same title used in the pioneering days of the USA 's birth.

Settlers, frontiersmen, fur trappers and other adventurers often named the first chosen
landing spot "Gateway One" upon initial passage of the great rivers.

These strategically locations had many functions to support the frontiersmen.

As hubs of the fur trade and supply chain they were vital for the survival of the next season.
By this name we want to express the functionality of our footwear in even
the harshest weather and environments in nature, as the choice to get you through,
as those "Gateway Ones" performed as the keys to surviving the frontiers.





A typical "Gateway One" landing spot ca. year 1700

We have chosen the North American bison, often called buffalo, illustrated in Native American Indian style as our logo – a symbol of strength and survival even under the most severe conditions.

With our Danish and Scandinavian background we strive to express functionality in our design and details.



# GATEWAY1® FOOTGEAR

When we founded Gatewayl® the major purpose was to achieve the development of a great product with optimal fit, function and comfort.

Besides as reliable as possible, both in quality but certainly also in line with social and environmental responsibilities.

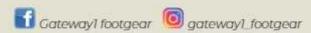
We believe we certainly keep to that ethos.

In the coming season we will be announcing very exciting 'pioneering' news to the active outdoor world with the introduction of highly functional and rugged boots.

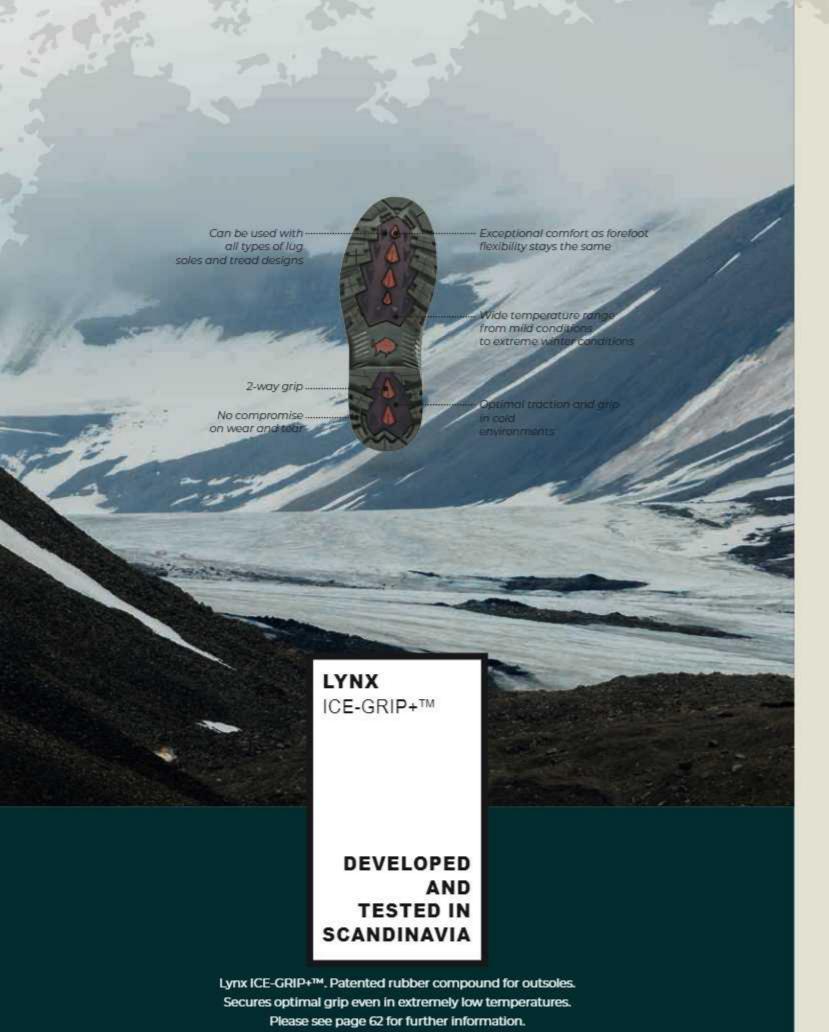
Discover the extensive technology behind the Gatewayl® boots.

Here you will find detailed information about our exclusive Japan-rubber™,
G1®-air spacer™, G1® 75 rubber compound, Lynx ICE-GRIP+™, insulated boots
for extreme cold temperatures and many other exciting components and features which
offer high functionality to answer the demands and needs out in nature.

Please also check www.gateway1-footgear.com for detailed information – from how we test the comfort and temperature ratings to our environmental friendly packaging and more.



Enjoy with pleasure.



# PHEASANT GAME

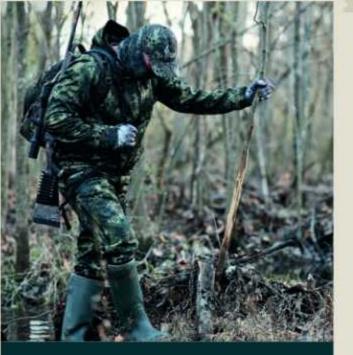




Pheasant Game 18" 5mm side-zip



Pheasant Game Lady 17" 5mm side-zip



Pheasant Game 18" 5mm side-zip Style# 100101007

Pheasant Game Lady 17" 5mm side-zip Style# 100101014 2145 Dark olive

US size: 7-15 men 's, 6-12 women 's

Calf flt: Normal
Outsole: Mud-field™
Shank: Glass fibre

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 5mm neoprene

Upper: G1® 75 vulcanised natural rubber™

# **ADVANTAGES:**

Comfort rating: -10C

Extra reinforced foot by Japan-rubber™. Lynx ICE-GRIP+™ secures optimal grip in

min. -45C / +30C.

Adjustable gusset for all calf sizes.

YKK® side-zip to ease on and off the boot.





Pheasant Game 18\*5mm

US size: 5-12 women 's, 7-15 men 's

Calf flt: Normal

Outsole: Mud-field™ Shank: Glass fibre

Footbed: G1@-stage3™ footbed

Lining: Coil lining™ + 5mm neoprene Upper: G1® 75 vulcanised natural rubber™

# **ADVANTAGES:**

Comfort rating: -10C

Extra reinforced foot by Japan-rubber™.

Lynx ICE-GRIP+™ secures optimal grip in

min. -45C / +30C.

Adjustable gusset for all calf sizes.

Special developed women 's last.

Classic design combined with advanced



Pheasant Game Lady 17" 5mm



US size: 7-15

Calf flt: Normal

Outsole: Mud-field™

Shank: Glass fibre

Footbed: G1®-stage3™ footbed

Lining: Coil lining™

Upper: G1® 75 vulcanised natural rubber™

# **ADVANTAGES:**

Comfort rating: +5C

Extra reinforced foot by Japan-rubber™.

Lynx ICE-GRIP+™ secures optimal grip in

min. -45C / +30C.

Adjustable gusset for all calf sizes.

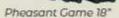
Coil lining™ cools and transport moisture away

from the foot during hot days.

Classic design combined with advanced

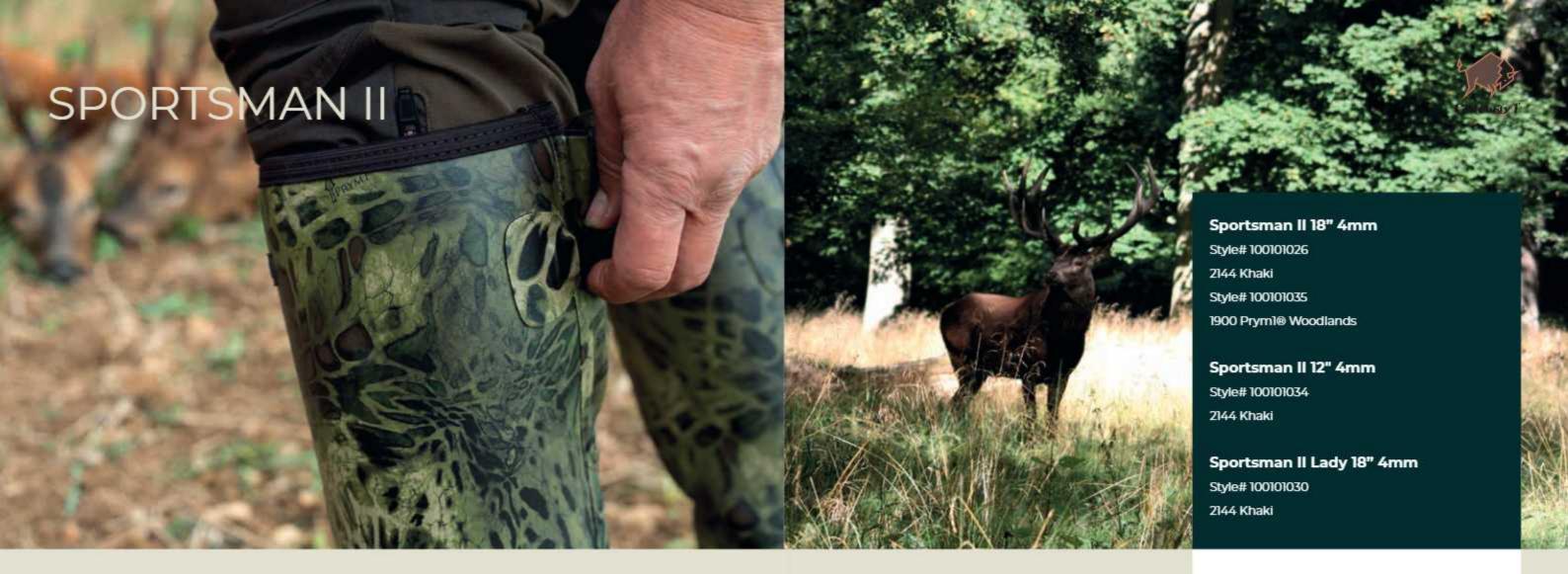








Please see further information on page 63 and 65.







Sportsman II 12" 4mm

Sportsman II 18" 4mm



Field-sport™

Sportsman II Lady 18" 4mm

US size: US size: 5-16 men 's col. 1900,

12" 4-15 men 's col. 21 44,

18" 5-17 men 's col. 2144, 5-12 women 's

Calf flt: Normal Outsole: Field-sport™ Shank: Glass fibre

Footbed: G1@-stage1™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

# **ADVANTAGES:**

Comfort rating: -5C

Adjustable gusset for all calf sizes.

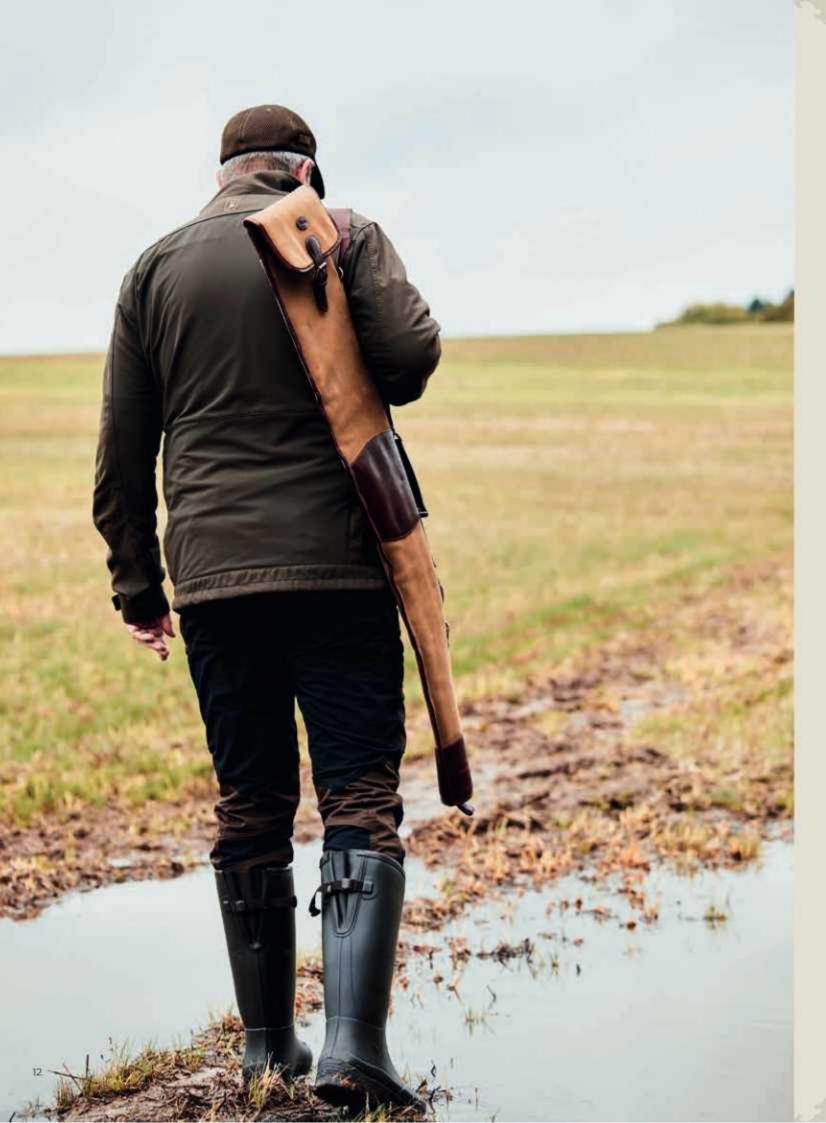
Coil lining™ cools and transport moisture away

from the foot.

Extra reinforced upper in a very strong rubber

Heel kicker function and 90-degree heel design.

Classic design combined with advanced



# SPORTSMAN II









# Sportsman II 18"

Style# 100101029 2144 Khaki

# Sportsman II Lady 17"

Style# 100101031 2144 Khaki

US size: 5-17 18", 6-12 17"

Calf flt: Normal

Outsole: Field-sport™

Shank: Glass fibre

Footbed: G1®-stagel™ footbed

Lining: Coil lining™

Upper: G1® 70 vulcanised natural rubber™

# ADVANTAGES:

Comfort rating: +5C

Adjustable gusset for all calf sizes.

Coll lining<sup>™</sup> cools and transport moisture away

from the foot.

Extra reinforced upper in a very strong rubber

compound.

Heel kicker function and 90-degree heel design.

Classic design combined with advanced



Calf flt: Normal

Outsole: Field-sport™

Shank: Glass fibre

Footbed: G1®-stage1™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1@ 62 vulcanised natural rubber™

# ADVANTAGES:

Comfort rating: -5C

Moisture transporting lining.

Rubber compound in a very strong compound

Heel kicker function with 90-degree heel design.

Available in 12" and 18" height.







Field-sport™

Sportsman 18" 4mm Sportsman 12" 4mm

# PRO SHOOTER TECHNOLOGY

First layer of shock absorbing and insulating molded EVA midsole

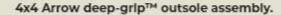
Second layer of shock absorbing and insulating molded EVA midsole

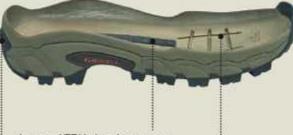
G1® turbo-energy™ heel and forefoot cushioning

External TPU shank with 360 degree support zones for added stability when walking in demanding terrain

> 4x4 Arrow deep-grip™ rubber outsole , with extra deep outsole tread







Internal TPU shank support
Forefoot flex channels for added walking comfort
Heel kicker for easy off the boot

G1@-fleece lining

- + 5mm neoprene
- + 2mm G1®-air spacer™

Japan-rubber™

G1⊕-air spacer™

G1® turbo-energy™ heel and forefoot cushioning



Pro Shooter 18" 7mm side-zip



Pro Shooter 18" 7mm side-zip



# Pro Shooter 18" 7mm side-zip

Style# 100101001

1906 Mossy Oak® Break-up Country® 2148 Olive

US size: 8-15 col. 2148, 9-15 col. 1906

Calf flt: Large + G1@-flex calf™

Outsole: 4x4 Arrow deep-grip™

Shank: TPU internal + external

Footbed: G1@-stage3™ footbed

Lining: G1@-fleece lining + 5mm neoprene

+ 2mm G1®-air spacer™.

Upper: G1® 75 vulcanised natural rubber™

# **ADVANTAGES:**

Comfort rating: -40C

2mm G1®-air spacer™ prevents condense

and circulate air in the boot.

Extra reinforced foot by Japan-rubber  $^{\text{TM}}$ .

Molded EVA midsole for added insulation and shock absorbing.

G1® turbo-energy™ heel and forefoot cushioning. Extra deep outsole tread. TPU shank for max.

stability.

Lynx ICE-GRIP+ $^{\text{TM}}$  secures optimal grip in

min. -45C / +30C.

YKK® zip for ease of access on and off.

Adjustable gusset for all calf sizes with the unique G1®-flex calf™ in high abrasion resistant Spandex

cover.





# WOODBEATER



Woodbeater 18" 7mm side-zip 400g

Style# 100101005 2106 Dark green

US size: 5-17 Calf flt: Large

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1@-stage3™ footbed

Lining: Coil lining™ + 5mm neoprene + 400g 3M

THINSULATE™ + 2mm G1®-air spacer™ Upper: G1® 70 vulcanised natural rubber™

# ADVANTAGES:

Comfort rating: -50C

Extra roomy fit for feet with a high instep Extra reinforced foot by Japan-rubber™. Lynx ICE-GRIP+™ secures optimal grip in min. -45C / +30C.

Adjustable gusset for all calf sizes.

Medial side-zip for ease of access on and off. 2mm G1®-air spacer™ prevents condensation

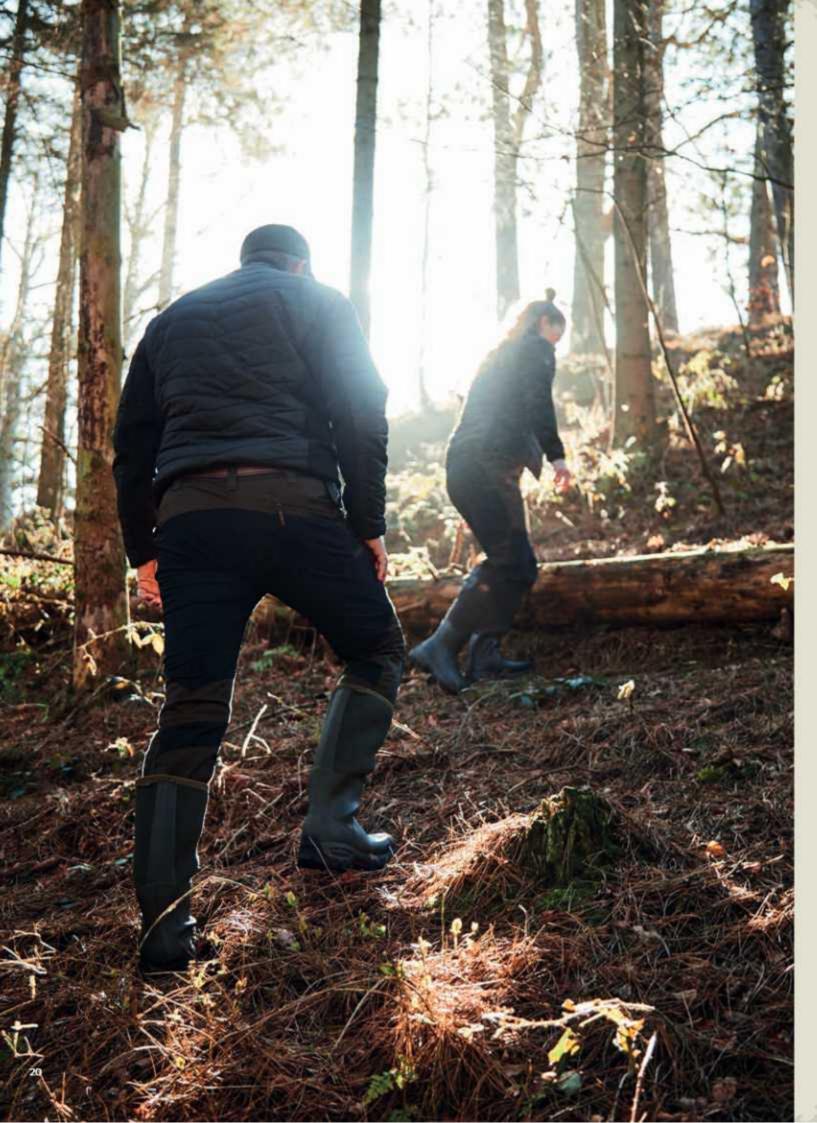
and circulate air in the boot.

Extra insulated with 400g 3M THINSULATE™

for low activity.







# WOODBEATER







Woodbeater 18" 7mm Style# 100101003 2106 Dark green

US size: 8-17 Calf flt: Large

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 5mm neoprene

+ 2mm Gl®-air spacer™.

Upper: G1® 70 vulcanised natural rubber™

# ADVANTAGES:

Comfort rating: -40C

Extra roomy fit for feet with a high instep.

2mm G1®-air spacer™ prevents condensation

and circulates air around the boot.

Extra reinforced foot by Japan-rubber™.

Extra deep outsole tread.

Lynx ICE-GRIP+™ secures optimal grip in

min. -45C / +30C.

High abrasion resistant Spandex upper cover.



# **ICEBEATER**







Icebeater 18" 7mm

Style# 100101025 1036 Black

US size: 5-15 Calf fit: Large

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 5mm neoprene

+ 2mm G1®-air spacer™.

Upper: G1® 70 vulcanised natural rubber™

# ADVANTAGES:

Comfort rating: -40C

Extra roomy fit for feet with a high instep

Extra reinforced foot by Japan-rubber™.

Lynx ICE-GRIP+ extreme™ secures optimal grip

in min. -65C / +20C.

-this compound is specially developed for wet-,

ice- and deep snow.

Adjustable gusset for all calf sizes.

Coil lining™ cools and transports moisture away

from the foot.

High abrasion resistant Spandex upper cover.



Moor Country Lady 17° 3mm side-zip

# MOOR COUNTRY





# All-terrain gripper 2.0™

Moor Country Lady 17" 3mm

# Moor Country 18" 3mm side-zip

Style# 100101040 1047 Dark brown

# Moor Country Lady 17" 3mm side-zip

Style# 100101041 1047 Dark brown

# Moor Country 18" 3mm

Style# 100101042 2106 Dark green

# Moor Country Lady 17" 3mm

Style# 100101043 2106 Dark green

US size: 7-15 men 's, 5-17 men 's col. 2106,

6-12 women 's

Calf fit: Large + G1®-flex calf™ Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 3mm neoprene Upper: G1® 70 vulcanised natural rubber™

# **ADVANTAGES:**

Comfort rating: -20C

Extra roomy fit for feet with a high instep

Extra reinforced foot by Japan-rubber™.

Molded EVA midsole for added insulation and

shock absorbing.

Extra deep outsole tread. TPU shank for

max. stability.

Lynx ICE-GRIP+™ secures optimal grip in

min. -45C / +30C.

YKK® zip for ease of access on and off.

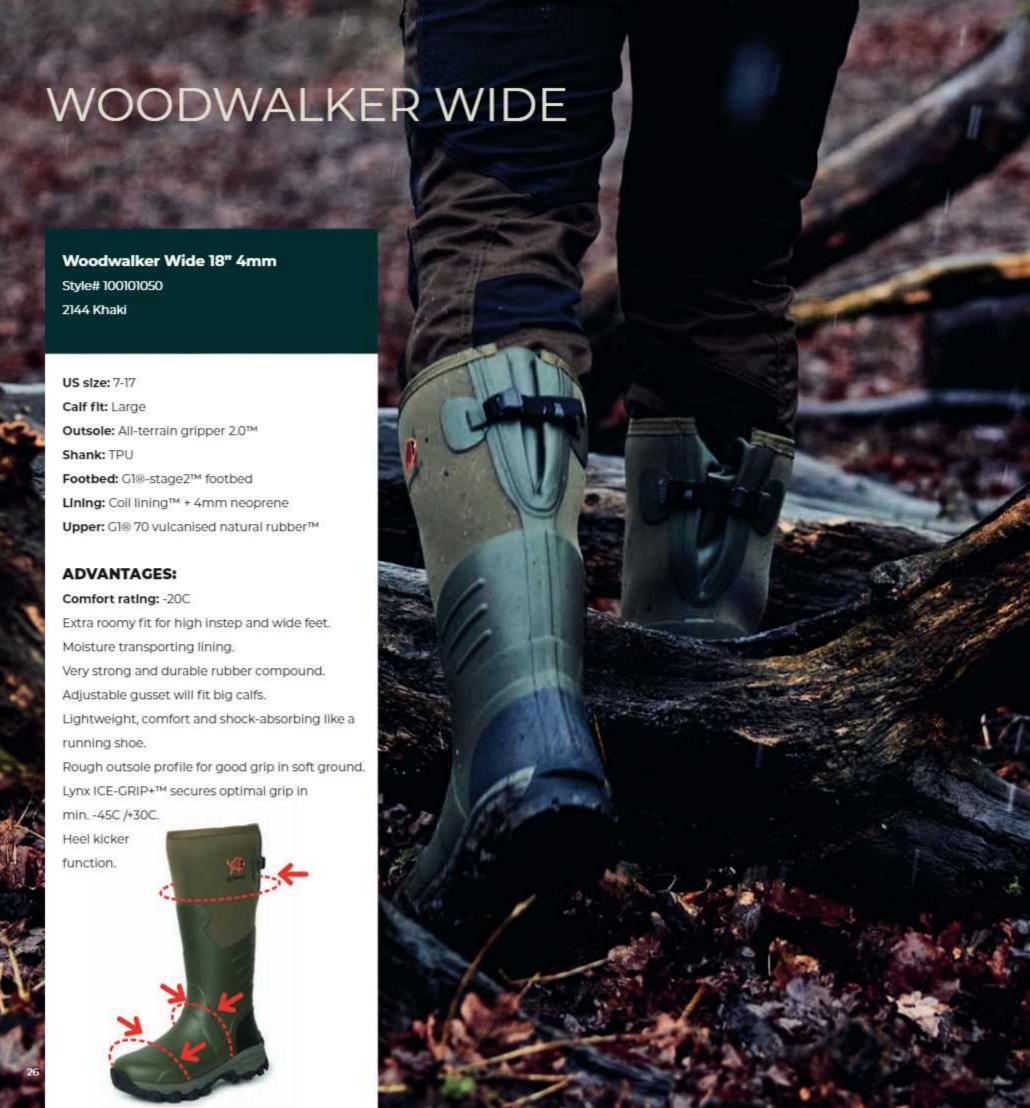
Adjustable gusset for all calf sizes with the unique

G1@-flex calf™.

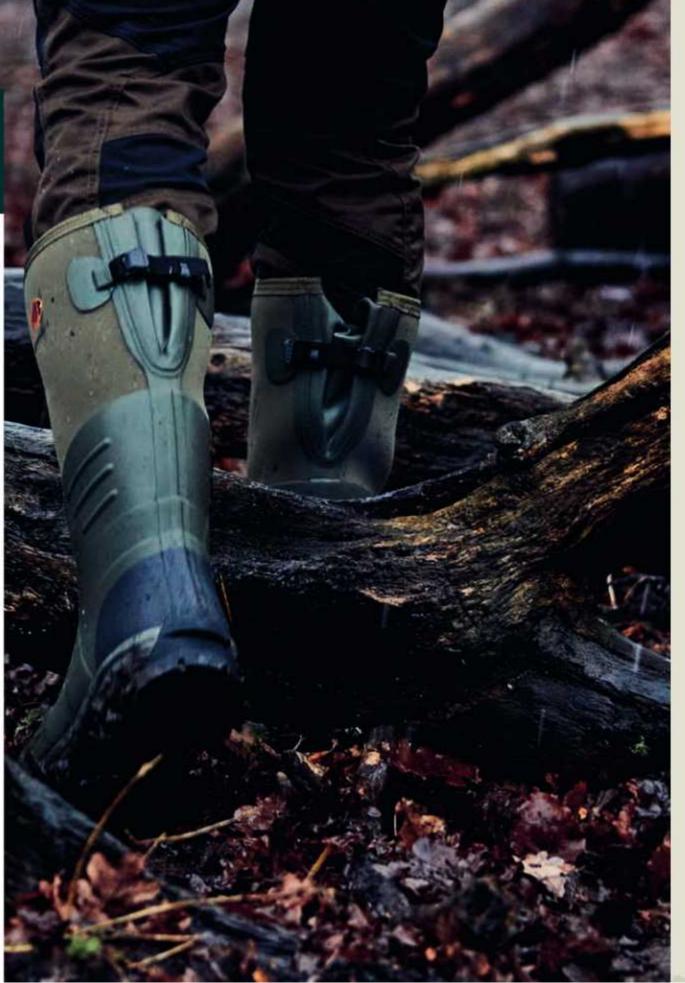


24 Moor Country 18" 3mm side-zip

Moor Country 18" 3mm











# WOODWALKER





All-terrain gripper 2.0™

# Woodwalker 18" 4mm

Style# 100101002

0506 Forest US size: 7-15

1036 Black US size: 5-17

1047 Dark brown US size: 7-17

1900 Prym1@ Woodlands US size: 5-15

2144 Khaki US size: 5-17

Calf flt: Normal

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1@-stage3™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

# **ADVANTAGES:**

Comfort rating: -20C

Moisture transporting lining.

Very strong and durable rubber compound.

Adjustable gusset will fit big calfs.

Lightweight, comfort and

shock-absorbing like

a running shoe.

Rough outsole profile for

good grip in soft ground.







Calf flt: Normal

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1@-stage3™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1@ 70 vulcanised natural rubber™

# ADVANTAGES:

Comfort rating: -20C

Moisture transporting lining.

Very strong and durable rubber compound.

Adjustable gusset will fit big calfs.

Lightweight, comfort and shock-absorbing like

a running shoe.

Rough outsole profile for good grip in soft ground.



All-terrain gripper 2.0™



Woodwalker 17" Lady 4mm



Woodwalker 17" Lady 4mm









Woodwalker 12" 4mm



Woodwalker 7\*4mm



Woodwalker Lady 7" 4mm

# Woodwalker 12" 4mm

Style# 100101023

1047 Dark brown 12" US size: 4-15

# Woodwalker 7" 4mm

Style# 100101070

0506 Forest 7" US size: 7-15

# Woodwalker Lady 7" 4mm

Style# 100101071

0506 Forest 7" US size: 6-12

Calf flt: Normal

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1@-stage3™ footbed

**Lining:** Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

# ADVANTAGES:

Comfort rating: -20C

Moisture transporting lining.

Very strong and durable rubber compound.

Lightweight, comfort and shock-absorbing like

a running shoe.

Rough outsole profile for good grip in soft ground.





WOODSTALKER



Woodstalker Lady 17"

# Woodstalker 18"

Style# 100101027 2148 Olive

# Woodstalker Lady 17"

Style# 100101028 2148 Olive

US size: 7-15 men 's, 6-12 women 's

Calf flt: Normal

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™

Upper: G1@ 70 vulcanised natural rubber™

# **ADVANTAGES:**

Comfort rating: +5C

Moisture transporting lining.

Lady version available for optimal fit.

Very strong and durable rubber compound.

Adjustable gusset will fit big calfs.

Lightweight, comfort and shock-absorbing like

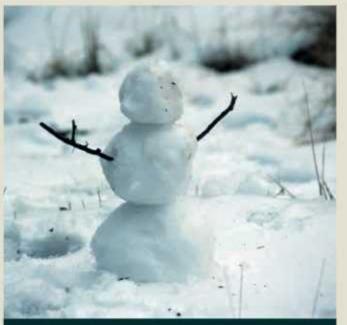
a running shoe.

Rough outsole profile for good grip in soft ground.









# Wetland Master Kids 12" 7mm

Style# 100101090

1036 Black

1047 Dark brown

2033 Prym1® Pink out

4245 Prym1® Shore line blue

US size: K10-4 (EU 27-34)

Calf flt: Normal

Outsole: G1-calendar™

Shank: Glass fibre

Footbed: G1®-stage1™ footbed

Lining: Coil lining™ + 7mm neoprene

Upper: G1® 70 vulcanised natural rubber™

# **ADVANTAGES:**

Comfort rating: -15C

Moisture transporting lining.

Very strong and durable rubber compound.

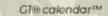
Lightweight, comfort and shock-absorbing.

Rough outsole profile for good grip in wet and

snowy ground.

Lightweight and easy on and off.







Wetland Master Kids 12" 7mm



Wetland Master Kids 12" 7mm



Wetland Master Kids 12" 7mm



# **ASCOT**



Ascot 6"3mm



# Ascot 6" 3mm

Style# 110101008 2144 Khaki / 1036 Black 1047 Dark brown / 0506 Forest

# Ascot Lady 6" 3mm

Style# 110101007

2144 Khaki / 1036 Black / 1047 Dark brown

0506 Forest / 1128 Burgundy

4928 Prym1® Typhoon turquoise

4111 Prym1@ Slate grey / 2033 Prym1@ Pink out

US size: 9-14 men "s, 6-12 women "s

Outsole: Rainmaster™ Shank: Glass fibre

Footbed: G1@-stage1™ footbed

Lining: Coil lining™ + 3mm neoprene

Upper: G1@ 70 vulcanised natural rubber™

# **ADVANTAGES:**

Comfort rating: -OC

Moisture transporting Coil lining™.

Rubber compound in a very strong compound

recipe for heavy use.

Aggressive profiled outsole for good grip.

Neoprene upper designed so broad ankles can

enter the boot easily.

Lightweight and flexible with great walking comfort.





Ascot Lady 6" 3mm















Ascot Lady 6" 3mm



US size: 6-12 women 's Outsole: Rainmaster™ Shank: Glass fibre

Footbed: Gl®-stagel™ footbed

Lining: Coil lining™ + 3mm neoprene

Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -0C

Moisture transporting Coil lining™.

Rubber compound in a very strong compound

recipe for heavy use.

Aggressive profiled outsole for good grip.

Neoprene upper designed so broad

ankles can enter the boot easily.

Lightweight and flexible with great walking

comfort.





Ascot Lady 6" 3mm













# **JODHPUR** Jodhpur 6\* 4mm Torrential-grip™ Jodhpur 6" 4mm

# JODHPUR LADY







Jodhpur Lady 6" 4mm

# Jodhpur 6" 4mm

Style# 120101004 1036 Black, 2144 Khaki

# Jodhpur Lady 6" 4mm

Style # 120101002

1047 Dark brown, 2148 Olive, 1036 black, 1122 Red

US size: 9-15 men 's, 5-12 women 's

Outsole: Torrential-grip™

Shank: Glass fibre

Footbed: G1@-stage1™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

# **ADVANTAGES:**

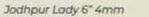
Comfort rating: OC

Moisture transporting lining.

Rubber compound in a very strong compound

recipe.

Gum rubber outsole for optimal grip.



Jodhpur Lady 6" 4mm



### **ADVANTAGES:**

Will care for your rubber footwear to maintain function, extending durability and lifespan.

Rubber conditioner treats the rubber to prevent cracks and drying out.

Built-in UV absorber that absorbs/heutralizes the UV radiation before it "attacks" the rubber. Gatewayl® Rubber conditioner does nourish the natural rubber in depth so it remains as good as new and also gets the dirt out of it.

Microscopic dirt particles penetrate rubber and by treating you clean the rubber in depth so the dirt can be removed.

When rinsing after cleaning with water, the dirt is rinsed off.

The UV absorber is built-in to protect the boots against colour fading and hydration.

Both attack the rubber and your boots so they do not feel comfortable anymore.

# Gateway1 CHOICE OF THE FRONTIERS Www.gateway1-footgear.com

Rubber conditioner, 150ml

# **HOW TO USE:**

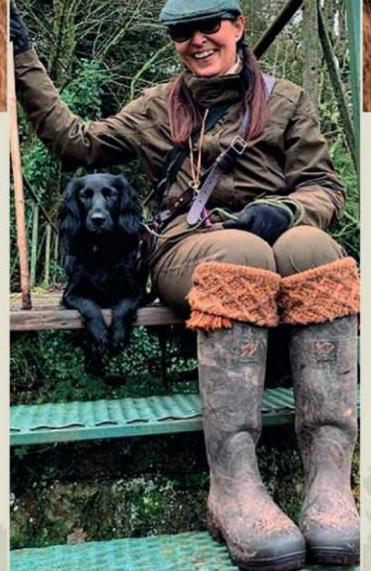
Clean your rubber boots with fresh water and dry them with a cotton cloth. Spray the Rubber conditioner on all rubber parts and leave it for 2-5 minutes.

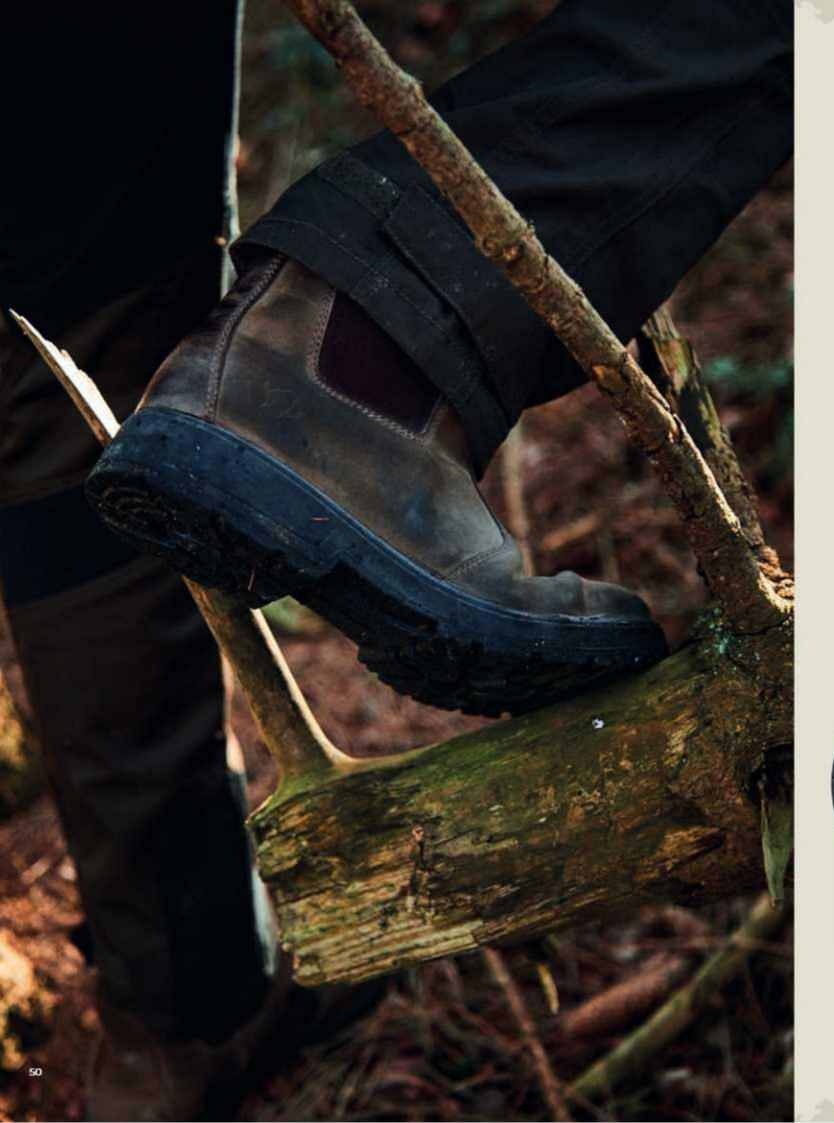
Wipe off excess Rubber conditioner with a cotton cloth and the boots are ready to be stored in a dry and dark environment preferable less than 20C.

Never leave your boots in direct light, or sun.

Never dry your rubber boots on the heater.

Never store your rubber boots in a closed bag.





# PULL-ON CHELSEA











# SD 6" Pull-on Chelsea

Style# 500102001

1049 Coffee men 's US size: 4-14

1049 Coffee women 's US size: 6-12

1047 Dark brown US size: 4-14

Last: G1® athletic fit™

StabIlity: G1® Forefoot max flex™

Outsole: Foreman SD oil resistant

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + leather

Upper: 2.0mm oiled leather

# **ADVANTAGES:**

Comfort rating: +5C

Pull-tab for easy on and off.

Coil lining™ cools and transports moisture away

from the foot.

SD 6" Pull-on Chelsea

Classic design combined with high technology.

Oil resistant outsole.

# LEATHER BOOT CONSTRUCTION

Footwear with the 100% waterproof and breathable SympaTex® membrane needs a very advanced construction to fulfill the needs of heavy use in the outdoors.

Care and clean your footwear for optimal function and

prolonged lifespan. Hiking and hunting sets these high

demands as we explain in detail.





Heel notch
This flex point makes a unique fit when you need both stability from the upper and flexibility when you sit or walk in difficult positions.



Heel cap Extra external heel cap unit. Adds stability and support to the foot.



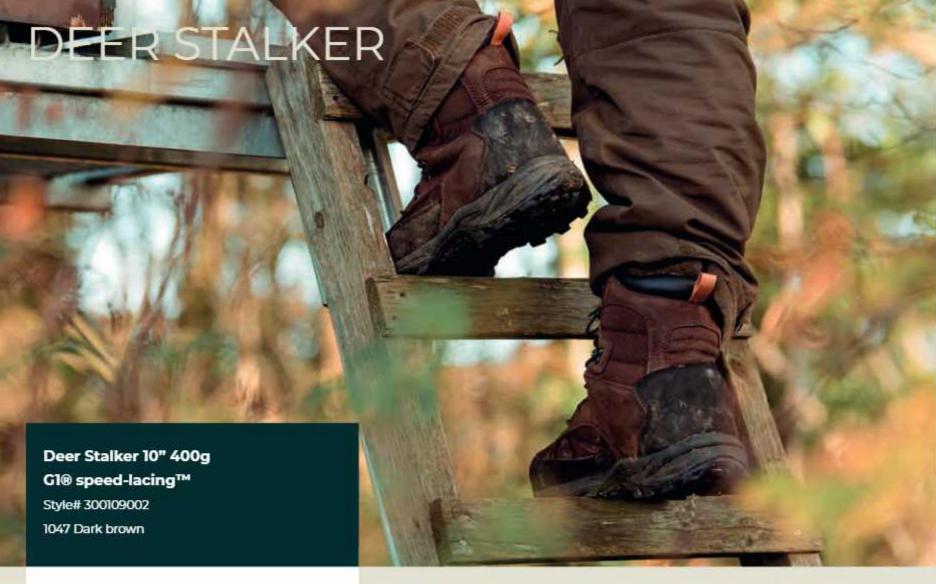
Lace lock
This lock makes it easy to adjust the lacing to whatever fit required. Lace eyes for added fit and comfort is a standard of Gatewayl® footwear.



Stitched rubber rand

By stitching the protective rubber rand to the upper you get a very
durable construction.







US size: 6, 7, 8, 9, 9½, 10, 10½, 11, 11½, 12, 12½, 13

Last: G1® athletic fit™

Stability: G1® Forefoot max flex™

Outsole: G1® Stalker™ Shank & Insole: TPU

Footbed: G1®-stage3™ footbed

Lining: SympaTex® Lunar + G1® memory fit™

Membrane: SympaTex® 100% waterproof

Upper: 2.0mm full-grain nubuck leather

+ 900D fabric

# **ADVANTAGES:**

Comfort rating: -15C

G1® speed-lacing™ for easy on and off.

Heel notch secures flexibility in foot joint.

Insulating EVA midsole.

400g 3M THINSULATE™

Reinforced stitched rubber rand.





Deer Stalker 9" 400g

Style# 300109001 1047 Dark brown

US size: 6-13

Last: G1® athletic fit™

Stability: G1® Forefoot max flex™

Outsole: G1® Stalker™
Shank & Insole: TPU

Footbed: G1®-stage3™ footbed

Lining: SympaTex® Lunar + G1® memory fit™

Membrane: SympaTex® 100% waterproof

Upper: 2.0mm full-grain nubuck leather

+ 900D fabric

# **ADVANTAGES:**

Comfort rating: -15C

Heel notch secures flexibility in foot joint.

Lace lock to secure heel fit.

Insulating EVA midsole.

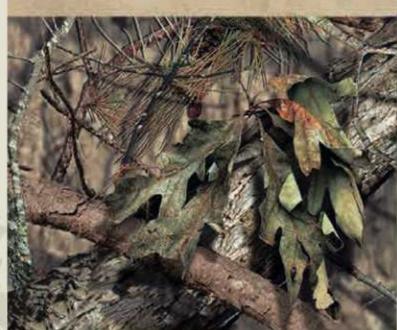
400g 3M THINSULATE™

Reinforced stitched rubber rand.





www.gatewayl-footgear.com







Hunting Pac Extreme 16" 800g

US size: 9-13

Last: G1® wide fit™

Stability: G1® Stiff medium™ Outsole: 4x4 Torsion-stabilizer™

Shank: TPU

Footbed: G1® frost plug™

Lining: Changeable felt liner + 800g 3M

THINSULATE™. SympaTex® Lunar

Membrane: SympaTex® 100% waterproof.

Upper: Fabric + TPU reinforced toe & mudguard.

# **ADVANTAGES:**

Comfort rating: -60C

Speed-lacing

Extra deep outsole tread.

Lynx ICE-GRIP+™ secures optimal grip in

min. -45C / +30C.

Highly insulated by felt liner, 800g 3M

THINSULATE™ and EVA midsole.

G1@ frost plug™ secures ventilation below the foot and prevents condensation from freezing.







# SYMPATEX MEMBRANE "GUARANTEED GREEN"

### Top performance

- · 100% waterproof
- Membrane water column > 45,000 mm
- · Optimally breathable
- · 100% windproof
- Highly elastic, hardwearing, poreless membrane
- · Dynamic climate control

### Maximum ecology

- · 100% recyclable membrane
- · Perfectly safe polyether/ester
- · 100% recyclable, PFC-free laminates
- · PTFE-free
- Bluesign® approved
- Oeko-Tex® Standard 100 certified
- · Fluorocarbon-free treatments

### PTFE-FREE MEMBRANE

The Sympatex membrane is "quaranteed green", which means 100% recyclable like a PET bottle. It is made of polyether/ester, a compound of polyester and polyether molecules that represents no health hazard. It is PTFE-free and PFC-free and therefore absolutely environmentally friendly and skin-friendly.

Unlike other membranes, the Sympatex membrane is completely free of PTFE (Polytetrafluoroethylene). The production, the landfilling and the combustion can create compounds that are ecologically harmful. PTFE has been criticised increasingly in recent years, because the fluorine compounds that are used for producing PTFE are suspected to be harmful.

Per- and polyfluorinated compounds can also be released into the environment during the burning or depositing of PTFE. There, they can accumulate due to their long-life cycle.















# Depending on style, you will find two different lasts which both offer you a very supportive and comfortable fit.

FIT OF YOUR

We offer a women 's last which has been specifically developed for the women 's feet which are generally narrower in heel and forefoot compared to men 's feet.

Also, women 's are generally shorter but with a higher in-step being part of the fit. In addition to the fit you will also be able to find different types of forefoot flexibility. The stiffer a forefoot the more stable the boot becomes.

Activities in both field and forest require less stability compared to hilly and mountain environments.

# LAST

### G1® wide flt™

A bit roomy in the toe-box and for high in-step foot.

### G1® athletic fit™

A tighter fit like a running shoe,

### STABILITY

### G1® Stiff max™

Offers maximum support to the whole length of the foot. Mountain activity recommended in addition to whenever you want a very stable walking platform.

### G1® Stiff medium™

Offers some forefoot flexibility and full support. All round recommended.

### G1® Forefoot max flex™

Offers forefoot flexibility and stabilizes the heel area. Field and forest recommended.



and G1® Stiff medium™.





Gatewayl® socks feature merino wool to give you the best insulation and climate for your feet.

All socks are developed for the outdoors and will provide you with great comfort.



Flat toe seam for added comfort.



Non-colored merino wool for the most natural feeling.

# Ultra kneehigh sock Ultra calf sock

Style# 900102001 / 900102002

2149 Olive mélange / 1048 Dark brown mélange

Size: S-XL

70% Merino wool

27% Nylon

3% Lycra

# **ADVANTAGES:**

Fits to the foot in a comfortable way.

High percentage of Merino wool makes for great insulation and comfort.

Reinforced bottom.



**Boot calf sock** 

Style# 900102003 2150 Olive / grey

Size: S-XL

34% Merino wool

34% Acrylic

29% Polyamide

2% Elastane

1% Copper

# **ADVANTAGES:**

Fits to the foot in a comfortable way.

Added Copper reinforces

a healthy environment for the foot. Daywalker crew sock Style# 900102004

1036 Black

Size: S-XL

33% Merino wool

51% Polyamide

10% Nanoglide

4% Copper 2% Elastane

# **ADVANTAGES:**

Fits tight to the foot.

Added Copper secures good environment for the foot.

# Coolmax® liner sock

Style# 900102005

1036 Black

Size: S-XL

65% Polyester Coolmax

33% Polyamide - nylon

2% Elastane

# ADVANTAGES:

Can be used as a sock or liner to transport moisture away from







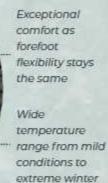
# DISCOVER NEW TERRITORIES



Can be used with all types of lug sales and tread designs

2-way grip

Na compromise on -----wear and tear



conditions

Optimal traction and grip in cold environments

Lynx ICE-GRIP+™ is inspired by the Scandinavian lynx and the immaculate grip of its paws. The outsole rubber compound has been developed and tested in the harshest of winter environments in Scandinavia and other parts of Northern Europe.

Lynx ICE-GRIP+™ is featured in foot-wear for general outdoor use such as hiking, hunting or fishing as well as for industrial and work requirements.

### Function

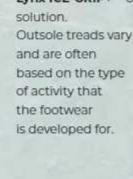
Unlike most rubber compounds, Lynx ICE-GRIP+™ offers 2-way grip.
Rather than loose grip at -25°C, Lynx ICE-GRIP+™ can withstand temperatures down to -45°C without losing grip.

### The compound has been tested in the field and the lab.

Inspired by traditional table tennis bats with two different rubber compounds, the outsole rubber compound of Lynx ICE-GRIP+™ is developed in such a way that it uses the grip function when needed, while the durable reinforcement part of the compound is used in areas of critical wear.

The rubber compound is based on a formula of natural rubber mixed with synthetic rubber as known from winter tires for vehicles.

However, people need a special type of grip in order to break in the heel and forefoot of the footwear. Thus, the compound is placed strategically, optimising the footwear's grip and reinforcement. Typically, you use a softer and less wear-resistant compound to obtain better grip in cold environments, but by combining grip and reinforcement, Lynx ICE-GRIP+™ offers an optimal





# RUBBER BOOT CONSTRUCTION



Natural rubber is a mix of pure natural rubber mixed with additives to be used in a rubber boot.

The rubber compound is rolled and prepared into rubber pieces

which is die-cut and hand layered over the boot last.

Later the whole boot is vulcanised for 100% waterproofness.

All boots are tested in the bulk production output.

The boots are fully handmade by proud traditional hand craftsman.





Side-zip medial or lateral design

Side-zip medial or lateral design for optimal pulling on and off of the boot



Heel kicker design makes for easy removal of the boot



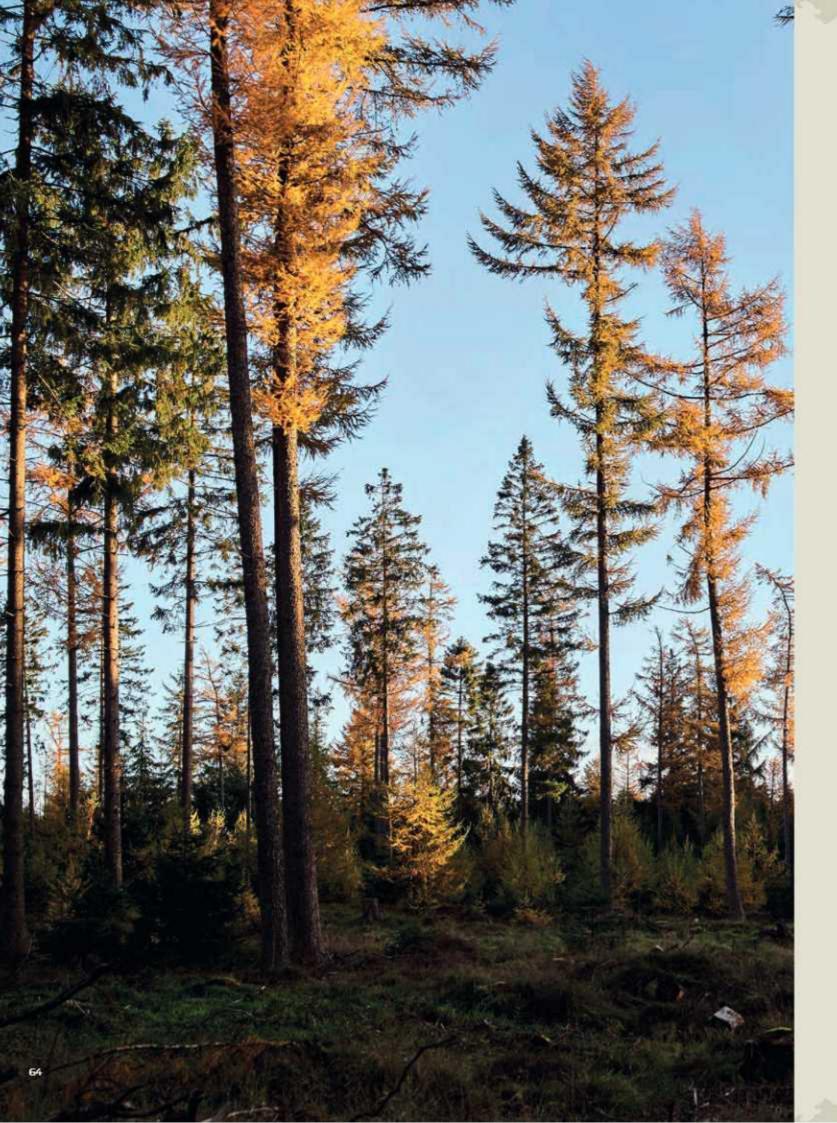
G1 75 The best rubber compound with optimal flexibility. By adding lamination of different rubber layers you obtain the strongest rubber called Japan-rubber™ technology.



G170 High technology rubber compound combined with the classic "sticky" rubber feeling which is a certificate of a durability and high quality. Several styles with this rubber compound also features the Japan-rubber™ technology.



G1 62 A very strong rubber compound developed to resist the use in environments like farming and equestrian.

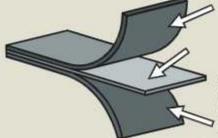


# JAPAN-RUBBERTM TECHNOLOGY



All styles in the Pheasant Game, Pro Shooter, Woodbeater, Icebeater and Moor Country series features the Japan-rubber™ technology.





This is an extract from the Japanese patent application description

# Japan-rubber™

Multi-layer natural rubber laminated together with a rubber net which obtains extra reinforcement and protection. Up to 2.5 times stronger in flex-test.



# RUBBER BOOT DETAILS





Gusset strap & buckle
Adjustable upper with a flexible
gusset to optimize fit of any calf size.



"Key hole" to cover the zip strap.



G1®-flex calf™ with high abrasion resistant Spandex cover.



YKK side-zip in medial design – easy access, on and off.



Spandex cover
The elasticity and strength
(stretching up to five times its length)
of Spandex fabric reinforces the upper
to prevent damage when walking though
scrub and other dense undergrowth.



YKK side-zip in lateral design – easy access, on and off.

The function of an outsole decides which type of outsole the boot should feature. Here we describe the basics of our outsoles which actually consist of several parts which when combined is an outsole system.

# OF AN OUTSOLE





The Coil lining™ features a special developed pattern to transport moisture effectively away from the foot and leg during activity.

Used alone it creates a cooling effect, or combined with neoprene, G1@-air spacer™ and / or 3M Thinsulate™ for insulation properties.



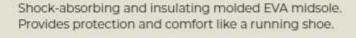




Heel kicker for easy off the boot.

# Cemented sole







External and internal TPU shank system provides optimal stability on any ground surface.



# OUTSOLE

The outsole helps you to move in the best way. It can control take-off, stability, shock absorbing, grip- and braking abilities so you can focus more on the outdoor nature experience. Often you will find a 90-degree heel design on the outsole. This is required for many activities in order to support a fixed point for the foot.





4x4 Arrow deep-grip™ Top performance shock-absorbing, stability and insulation. Optimal grip with deep-tread and Lynx ICE-GRIP+TM. Cemented.



Field-sport™ Stability, grip and durability. Cup-sole,



G1® Stalker™ Lightweight and comfort as a running shoe. Cemented.



4x4 Torsion-stabilizer™ Running shoe comfort with added grip zones and Lynx ICE-GRIP+TM. Cemented.



All-terrain gripper 2.0™ Comfort as a running shoe with 4x4 grip and added width for stability. Cemented.



Mud-field™ Hunt in demanding terrain with LYNX ICE-GRIP+1M. Cup-sole.



Country F/T™ Classic tread.



Foreman SD™ oil resistant G1® calendar™ 90-degree heel design for added support. Oil resistant high-abrasion snowy ground.

compound.

Direct attached.



Torrential-grip™ Gum rubber outsole for optimal grip. Cup-sole



Flexible and good grip. Cup-sole.



Rough outsole profile for good grip in wet and Vulcanised.



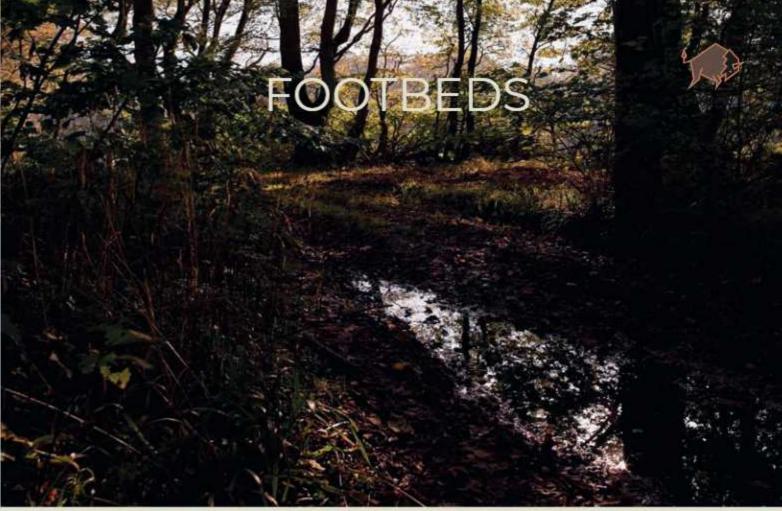
Woodbeater 18" 7mm

With the comfort rating we estimate the lowest temperature where you have warm feet in low or zero activity. Depending on your body, socks and clothing this can vary but the comfort rating is a good indicator. We have tested all our footwear very aggressively and made conservative estimates, so you might experience activities in far lower temperatures with warm feet which is only an advantage to you.

We always test with various conditions and people in addition to the laboratory climate chamber environment.

# 3M THINSULATE™

We insulate many styles to give you warm feet by using the unique Gl®-fleece or Coil lining™ + 5mm neoprene + 2mm Gl®-air spacer™. For the highest insulation we add up to 800g 3M Thinsulate™ – check out which style will fit your requirements.



The footbed supports the foot and provides shock absorption.

Gatewayl® footbeds is designed and developed to optimize fit and comfort depending of which boot you use.

# G1®-stage1™ footbed

Molded EVA with extra shock absorbing pads in heel and forefoot.

# G1®-stage2™ footbed

GI @-stageI™

Blown PU for extra breathability. Supportive and shock-absorbing properties.

G1 ⊕-stage2™

# G1®-stage3™ footbed

Style# 980102002

1061 Caramel

US size: 3-17 Lining: Fabric

Base: Shock-absorbing P.U.

### **ADVANTAGES:**

Orthotic shape to lock the foot and secure good take-off.
Shock-absorbing P.U. secure an all-day activity with great comfort.
Packed in a nice poly card box.



# GATEWAY1® FIT ENJOYTHE FIT & COMFORT

# Gateway1® flt

The women 's foot is in general anatomically different from a man's foot.

Women 's have typically a more narrow heel and forefoot.

The in-step and arch has a more steep angle.

This means the fit of the boot needs to be different in order to obtain the best fit and comfort which Gatewayl® footwear are so famous for.

So we uses different lasts and not only "scale" a last. We have extended the fit to include the same for the calf fit.

### Enjoy the fit & comfort.

OMEN – Style name	¥	
100101041 Moor Country Lady 17" 3mm side-zip 1047 Dark brown	100101031 Sportsman II Lady 17" 4mm 2144 Khaki	110101008 <b>Ascot Lady 6" 3mm</b> 4111 Pryml® Slate grey
Moor Country Lady 17" 3mm 2106 Dark green	110101007 Ascot Lady 6" 3mm 0506 Forest	110101008 Ascot Lady 6" 3mm 4928 Prym1® Typhoon turquise
100101022 Woodwalker Lady 17" 4mm 0506 Forest	110101007 Ascot Lady 6" 3mm 1020 Beige	110101002 Goodwood Lady 11" 3mm 1036 Black
100101022 Woodwalker Lady 17" 4mm 1036 Black	110101007 Ascot Lady 6" 3mm 1036 Black	120101002 Jodhpur Lady 6" 4mm 1036 Black
100101022 Woodwalker Lady 17" 4mm 1047 Dark brown	110101007 Ascot Lady 6" 3mm 1047 Dark brown	120101002 Jodhpur Lady 6" 4mm 1047 Dark brown
100101071 Woodwalker Lady 17" 4mm 0506 Forest	110101007 Ascot Lady 6" 3mm 1139 Amber	120101002 Jodhpur Lady 6" 4mm 1122 Red
100101028 Woodstalker Lady 17" 2148 Olive	110101007 Ascot Lady 6" 3mm 2144 Khaki	120101002 <b>Jodhpur Lady 6" 4mm</b> 2148 Olive
00101014 Pheasant Game Lady 17" 5mm side-zip 2145 Dark olive	110101007 Ascot Lady 6" 3mm 6985 Lepard	500102020 SD 6" Pull-on Chelsea Lady 1049 Coffee
100101016 Pheasant Game Lady 17" 5mm 1047 Dark brown	110101008 Ascot Lady 6" 3mm 1128 Burgundy	
100101030 Sportsman II Lady 17" 4mm 2144 Khaki	110101008 Ascot Lady 6" 3mm 2033 Pryml® Pink out	

		The Share Land
MEN / UNISEX – Style name		
100101001 Pro Shooter 18" 7mm slde-zlp 2148 Olive	100101027 Woodstalker 18" 2148 Olive	110101008 Ascot 6" 3mm 2144 Khaki
100101001 Pro Shooter 18" 7mm side-zip 1906 Mossy Oak® Break-up Country®	100101007 Pheasant Game 18" 5mm slde-zlp 2145 Dark olive	120101004 Jodhpur 6" 4mm 1036 Black
100101005 Woodbeater 18" 7mm slde-zlp 400g 2106 Dark green	100101011 Pheasant Game 18" 5mm 1047 Dark brown	120101004 Jodhpur 6" 4mm 2144 Khaki
100101003 Woodbeater 18" 7mm 2106 Dark green	100101011 Pheasant Came 18" 5mm 2145 Dark olive	200109001 Hunting Pac Extreme 16" 800g 1906 Mossy Oak® Break-Up Country®
100101025 Icebeater 18" 7mm 1036 Black	100101017 Pheasant Game 18" 2145 Dark olive	300109001 Deer Stalker 9" 400g 1047 Dark brown
100101040 Moor Country 18" 3mm side-zip 1047 Dark brown	100101036 Pheasant Game 18" 1900 Prym1® Woodlands	1300109002 Deer Stalker 10" 400g G1® speed-lacing™ 1047 Dark brown
100101042 Moor Country 18" 3mm 2106 Dark green	100101026 Sportsman II 18" 4mm 2144 Khaki	500102001 SD 6" Pull-on Chelsea 1047 Dark brown
100101002 Woodwalker 18" 4mm 0506 Forest	100101029 Sportsman II 18" 2144 Khaki	500102001 SD 6" Pull-on Chelsea 1049 Coffee
100101002 Woodwalker 18" 4mm 1036 Black	100101035 Sportsman II 18" 4mm 1900 Prym1® Woodlands	
100101002 <b>Woodwalker 18" 4mm</b> 1047 Dark brown	100101034 Sportsman II 12" 4mm 2144 Khaki	
100101002 Woodwalker 18" 4mm 1900 Prym1® Woodlands	100101009 Sportsman 18" 4mm 2106 Dark green	KID – Style name
100101002 Woodwalker 18" 4mm 2144 Khaki	100101013 <b>Sportsman 12" 4mm</b> 2106 Dark green	100101090 Wetland Master Klds 12" 7mm 1036 Black
100101023 <b>Woodwalker 12" 4mm</b> 1047 Dark brown	110101008 Ascot 6" 3mm 0506 Forest	100101090 Wetland Master Klds 12" 7mm 1047 Dark brown
100101050 Woodwalker Wide 18" 4mm 2144 Khaki	110101008 Ascot 6" 3mm 1036 Black	100101090 Wetland Master Klds 12" 7mm 2033 Prym1® Pink out
100101070 Woodwalker 7" 4mm 0506 Forest	110101008 Ascot 6" 3mm 1047 Dark brown	100101090 Wetland Master Klds 12" 7mm 4245 Prym1® Shore line blue
All the second	The state of the s	1.0 mg/s/2 (cm)



# SIZE CONVERSION TABLE

Men's																		Company Company							
US	3	3.5	4	4.5	5	5,5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12	12.5	13	14	15	16	17
EU	36	36.5	37	37.5	38	38.5	39	39.5	40	40.5	41	41.5	42	42.5	43	43.5	44	44.5	45	45.5	46	47	48	49	50
СМ	21.5	22	22.5	23	23.5	24	24.5	25	25.25	25.5	26	26.5	27	27.5	28	28.25	28,5	29	29.5	30	30.5	31	32	33	34
UK	2	2.5	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12	13	14	15	16
Calf fit n	оппа	1	115	HORSON		A STREET	1000	hinecon			- 50	tilerecii		Tarrisonor.		48.54		-		The same of		1 00		manasani manasani	
US	3		4		5		6		7		8		9		10		11		12		13	14	15	16	17
Calf cm	36		37		38		38		39		40		41		42		42.5		43		44	44	45	45.5	46
Calf fit I	arge																						-		
US	3		4		5		6		7		8		9		10		-11		12		13	14	15	16	17
Calf cm	37		38		38.5		39		40		40.5		41.5		425		43		44		44.5	45	45	46	47

Women	S														
US	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12
EU	36	36.5	37	37.5	38	38.5	39	39.5	40	40.5	41	41.5	42	42.5	43
СМ	21.5	22	22.5	23	23.5	24	24.5	25	25.25	25.5	26	26.5	27	27.5	28
UK	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10
Calf fit r	orma	al								-					
US	5		6		7		8		9		10		11		12
Calf cm	36		37		38		38		39		40		41		41.5
Calf fit I	arge														
US	5		6		7		8		9		10		11		12
Calf cm	37		38		38.5		39		40		40.5		41.5		42

Kid s	1113-700										
US	K10	K11	K12	K13	1	2	3	4	5	- 6	7
EU	27	28	29	30	31	32	33	34	35	36	37
CM	17	17,5	18.5	19.5	20	21	22	22.5	23.5	24.5	25.5
UK	K9:	K10	K11	K12	K13	1	2	3	4	5	6

Socks	s	М	L	XL
US	3-5	6-9	10-12	13-17
EU	35-38	39-42	43-45	46-50
CM	21.5-23.5	24.5-27	28-29.5	30.5-34
UK	2-4	5-8	9-11	12-16

Calf size is a guidance.

Please note if the style has a side-zip, gusset or both you will have extra calf room which is not shown in the measurement guide.

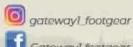
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Gatewayl footgear